



# FLUXO 9

# Fluorescent Magnetic Powder for Magnetic Particle Inspection Dilution in Water

# General Appearance & Composition

- Fluorescent Magnetic Powder for Magnetic Particle Inspection Dilution in Water
- Typical Dilution: 10g/L in water
- <u>Processing Temperature</u>: 0°C to 50°C
- High level of Anticorrosive Protection
- Low Fluorescence background on parts.
- NON-DANGEROUS product
- FLUXO 9 is a mixture of fluorescent magnetic powder, wetting agent, antifoam, rust inhibitor and additives.
- <u>Manufacturer:</u> SREM TECHNOLOGIES

# Approval & Specifications

- NF EN ISO 9934-2
- ASTM E1444 Section 5.8
- ASME BOILER AND PRESSURE VESSEL CODE, SECTION V
- Code RCC-M Tome III § MC 5135 "Liqueurs magnétiques"
- ASTM E709

#### **Properties**

- <u>Performance</u>: 70mm in reference block Type 2
- <u>Aspect & color:</u> green powder
- <u>Particle size</u>: around 5-10 μm
- <u>Fluorescence coefficient</u> : ß ≈ 3,8 cd.W<sup>-1</sup>
- <u>Corrosion test</u>: level 0 (according to standard ISO 9934-2)
- <u>Mechanic stability</u> : stable product
- Stability in time: minimum 24 months
- <u>Settlement Volume</u>: 0,1 to 0,3 ml / 100 ml (1 h)

## **Application**

- Remove tinder, rust and other contaminations from surface
- Typical dilution: 10g/L in water
- During magnetization spray the preparation on the surface
- Defects will appear as yellow-green fluorescent indications under UV Light

## Shelf Life

- Minimum of 5 years. stored at room temperature.
- Please refer to the Safety Data Sheet

# Pack Sizes

Drum 5kgs





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